

2. Install the CANJAR trigger mechanism using the same pin at "R", Fig. 1, that was used for the factory trigger. On Enfield actions use round plug furnished under screw "F", Fig. 1. Tighten screw "F" Fig. 1, to hold trigger securely on action.

3. Replace bolt in action and check operation of trigger. Note: Do not close bolt fast with action out of stock because resulting vibration may be severe enough to cause release of the sear.

4. On Set and Deluxe model CANJAR triggers remove trigger shoe "E", Fig. 1 by driving out pin "B", Fig. 1, from the small end.

5. Replace action in stock, and if necessary remove any wood that could interfere with free operation of trigger. Also, if necessary file out rectangular hole in trigger guard to clear trigger and crew "H", Fig. 1. Check all clearances after guard screws are tightened.

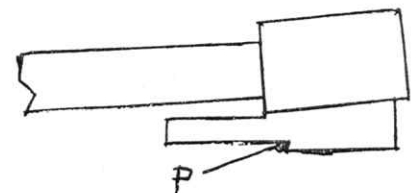
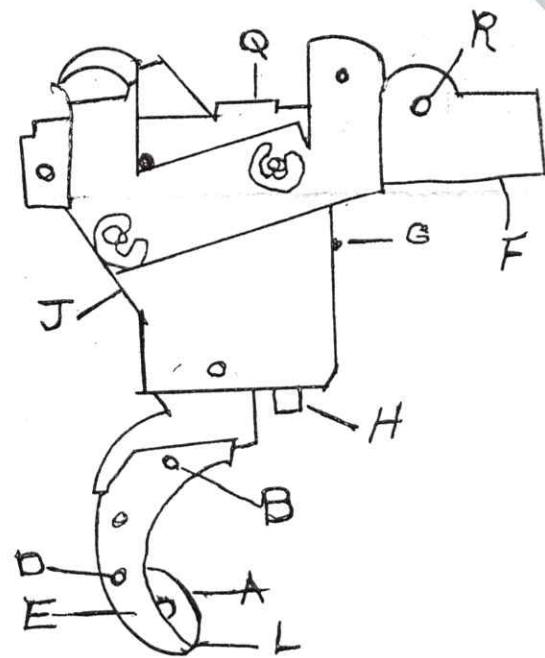
6. Reassemble trigger shoe "E", Fig. 1 inside trigger guard. If necessary make adjustments for clearances around trigger shoe "E" by either shimming under trigger guard or filing guard for clearances. Always check clearances after guard screws are tightened.

7. The weight of the single stage trigger pull is adjusted by means of screw "H", Fig. 1. Turn this screw inward or to the right to make the pull heavier, and the left to make it lighter. For rapid fire shooting the trigger pull should not be set at less than three pounds. If, in working the bolt as in rapid fire, there is a tendency for cocking piece to follow down it may be necessary to grind face "P", Fig. 2, back enough so that bolt strikes receiver slightly before cocking piece picks up trigger sear. On rifles with bolt sleeve safety it then may be necessary to rework safety to work properly. If in doubt have this checked by a competent gunsmith. Neither our side nor tang safety will require readjustment.

8. Screw "G", Fig. 1, is the trigger stop or overtravel adjustment, and screw "J" is the sear engagement adjustment. These adjustments are set at our factory for proper operation of trigger. We suggest that these not be changed.

9. To use the set trigger feature on those mechanisms equipped with the CANJAR set trigger shoe push trigger shoe "E", Fig. 1, STRAIGHT FORWARD GENTLY WITHOUT SIDE PRESSURE, until trigger "A" comes forward and latches trigger shoe "E" in its forward position. Touching trigger "A" will now fire the set trigger.

The weight of pull on trigger "A", Fig. 1, is adjustable by means of screw "D". Turn this screw inward or to the right to make the pull lighter, and to the left to make it heavier. This adjustment does not change the weight of pull on the single stage trigger feature of this mechanism.



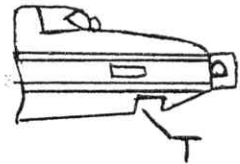
CONTINUED

9. If the Canjar Set trigger has been set and it is desired to unset it without firing the rifle proceed as follows: a. Carefully place thumb behind trigger shoe "E", Fig. 1, and with index finger of the same hand touch trigger "A". Now let trigger shoe "E" come back slowly to rest in its rearward position. b. Move rifle safety to "SAFE" position, and then touch trigger "A". Trigger shoe "E" will snap back, but rifle will not fire because safety is in "SAFE" position.

10. TRIGGERS WITH SIDE SAFETY. After mounting trigger on action check operation of trigger and safety. If necessary on Mauser action shim slightly at "Q", Fig. 1, so the bolt sleeve clears top of safety lever.

On Springfield actions file or grind notch in receiver flange as at "T", Fig. 3, to clear safety lever.

With trigger shoe "E" removed replace action in stock, and if necessary remove enough wood inside to clear safety mechanism. Safety must work freely and fully when guard screws are tightened.



11. WARNING: CANJAR triggers are designed to provide completely adjustable precision triggers for numerous target and sporting rifles. These short movement light pull triggers will vary in resistance to impact depending on adjustment of sear engagement and weight of trigger pull. Rifles equipped with these triggers must be handled carefully, and must not be dropped or bumped when loaded. Check unloaded rifle to determine the amount of impact the trigger will withstand, and handle the rifle accordingly. Again, thoroughly check operation of trigger and safety before loading live cartridge into chamber. This is the responsibility of the user. M. H. CANJAR CO. Can not assume responsibility for accidents, injury, or damage.

WARRANTY: All CANJAR products are guaranteed to the original retail buyer against defects in materials and workmanship for period of 90 days from date of purchase. Any CANJAR product returned within this 90 day period will be repaired or replaced, at our option, at no charge providing: our factory examination does not disclose evidence of damage, abuse or attempted unauthorized repair, and that a defect actually does exist.

Any CANJAR product to be returned for repair or replacement under this warranty should be returned shipping charges prepaid to M. H. Canjar Co. 500 E. 45th Ave. Denver, CO 80216. We do not accept C. O. D. parcels.